



MAMUT GLUE

HIGH TACK

TECHNICAL SHEET 30/06/2023

SMART ADVANTAGES

- Instant hold properties, ideal for bonding lightweight building materials
- Easy to gun and apply
- Universal bonding for interior and exterior use
- Adheres perfectly without primer on most, even damp, surfaces
- Low emission
- Neutral curing, almost odorless

DESCRIPTION

Bostik MAMUT Glue is a professional quality easy gunnable hybrid based universal adhesive with instant grab properties assuring a powerful bond once cured under the influence of humidity

TECHNICAL CHARACTERISTICS

100% modulus		1,50 N/mm ²
Application rate	@ Ø 2,5 mm/6,3 bar	20-30 g/min
Application temperature		+5°C to +40°C
Base		Hybrid
Curing time	@ +23°C/50%	1.5-2.0 mm/24 hours
Density	ISO 1183-1	1,59 g/ml
Elongation at break	DIN 53504 S2	200%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to - 15°C
Shore A hardness	DIN 53505 3sec	57
Skin formation	DBTM 16 @ +23°C/50%	10 min
Temperature resistance		-40°C to +90°C
Tensile strength	DIN 53504 S2	1.6 N/mm ²



APPLICATION

PREPARATION

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean and free of grease and dust. Clean substrates with Cleaner.

Bostik MAMUT Glue adheres perfectly without the use of a primer to most non porous substrates. Porous substrates to be pre-treated with Primer Universal. Always test adhesion prior to application.

APPLICATION

- Bostik MAMUT Glue was specifically developed as a universal adhesive for bonding many lightweight porous and non-porous building materials.
- For bonding HPL and cement fibre panels, please contact local Bostik technical team for advice.
- Apply adhesive in vertical stripes with 10-20cm distance between stripes. Bring the materials into position and press firmly so that the adhesive is a minimum of 2-3 mm thick between material and surface. Do not apply the adhesive in dots! Support and or clamping during curing may be necessary. For further questions, please contact our local technical team.

CLEANING

- Uncured material and tools can be cleaned by using Cleaner.
- Cured material can only be mechanically removed. Hands can be cleaned with Wipes.

STORAGE

- Store between +5°C and +25°C and in shaded conditions.
- Shelf life is 12 months when stored as recommended in original unopened packaging.

PACKAGING

Product Code	30625131
Volume	40ml

The application recommendations are defined by standards of use. Consult our safety data sheets for precautions to use.

DISCLAIMER

Bostik offers this Technical Data Sheet ("TDS") for descriptive and informational use only. It is not a warranty, a contract or a substitute for expert or professional advice. Please also see the local product Safety Data Sheet for health and safety considerations.

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