



# Leather Repair Clear Glue

## FLEXIBLE GLUE

TECHNICAL SHEET 30/06/2023

### SMART ADVANTAGES

- Good bonding strength
- Easy to apply

### USES

Bostik Leather Repair Clear Glue has been developed based on polyurethane resin. It uses for universal adhesive. Also, it is specially designed for providing firmly initial and end bonding strength. It does not show the stain, safe to work and has excellent green force. DB-809H can be use to bond a wide range of materials including porous substrate, rubber, nylon, PU and PVC. It is suitable for room temperature bonding.

### PRODUCT CHARACTERISTICS

Main ingredient	Polyurethane
Appearance	Translucent liquid
Specific Gravity	0.9 approx
Density	$0.90 \pm 0.03 \text{ g/cm}^3$
Solid content	15-18 %
Viscosity	2600-3000 cps.
Diluent	Acetone, methyl acetate and methyl ethyl ketone



### DIRECTIONS FOR USE

#### PREPARATION

- Work on a protected area as spills can damage sensitive surfaces, such as polished, cellulose surfaces and fabrics.
- Make sure that the surfaces to be bonded are clean, dry and free from dust, dirt and grease.
- When bonding leather avoid spills onto the shiny side as a mark will be left.

## APPLICATION

- To bond non-absorbent surfaces such as metal or glass apply a thin film of adhesive to both surfaces. Allow 5 to 10 minutes drying time and then, having correctly positioned the surfaces, press them together firmly. The bond will be instant and non-adjustable.
- If one or both surfaces are absorbent apply a generous film of adhesive to one surface only and immediately join the two surfaces together under pressure.

NOTE: Using this technique, initial bond strengths will be lower.

## CLEANING

- Remove surplus adhesive by the use of nail varnish remover or acetone.

## PACKAGING

<b>Product Code</b>	30625140
<b>Volume</b>	20ml

## STORAGE

- Store in dry and cool place below 30°C.
- Use within 18 months from the date of manufacturing.

## SAFETY

Bostik Leather Repair is highly volatile and flammable. It is therefore necessary to take the precautions applicable to flammable organic solvents. Fog formed when adhesives are sprayed must be removed by air exhausters so that there is absolutely no risk of its being inhaled.

The application recommendations are defined by standards of use. Consult our safety data sheets for precautions to use.

## DISCLAIMER

Bostik offers this Technical Data Sheet ("TDS") for descriptive and informational use only. It is not a warranty, a contract or a substitute for expert or professional advice. Please also see the local product Safety Data Sheet for health and safety considerations.

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