

RUGBY EXCEL TF RED Revision Number 1.01

Revision Date 22-Mar-2018 Supersedes Date: 06-Nov-2015

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE **COMPANY/UNDERTAKING**

1.1. Product Identifier

Product Name

RUGBY EXCEL TF RED Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use	Adhesives.
Uses advised against	No information available.

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik (Shanghai) Management Co., Ltd Building 1, No.968 Guanghua Road, Minhang District Shanghai, China Tel: 021-60763101 Fax: 021-60763133

Manufacturer

Bostik Phillippines, Inc. 35/F Raffles Corporate Center, F. Ortigas Jr. Road Ortigas Business Center, Pasig city, Phillippines Tel: 632-900-5656 Fax: 632-900-5622

Please refer to Section 16 for local affiliate addresses.

1.4. Emergency telephone number

Emergency Telephone 0532-8388 9090 (China only)

E-mail address

SDS.AP@Bostik.com

Section 2: HAZARD IDENTIFICATION

2.1. Classification of the substance or mixture

Aspiration toxicity	Category 1 (6.1E 9)
Skin Corrosion/Irritation	Category 2 (6.3A)
Serious Eye Damage/Eye Irritation	Category 2A (6.4A)
Skin sensitization	Category 1 (6.5B)
Carcinogenicity	Category 2 (6.7B)
Reproductive toxicity	Category 2 (6.8B)
STOT - Single Exposure	Category 3 (^f)
Specific target organ toxicity (repeated exposure)	Category 2 (6.9B)
Acute aquatic toxicity	Category 2 (9.1D)
Chronic aquatic toxicity	Category 2 (9.1B)
Flammable Liquids	Category 3 (3.1C)

Classification in parenthesis is applicable for New Zealand Hazard Classification

ERMA Group

Not applicable

2.2. Label Elements



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Hazard statements

- H361 Suspected of damaging fertility or the unborn child
- H317 May cause an allergic skin reaction
- H336 May cause drowsiness or dizziness
- H319 Causes serious eye irritation
- H351 Suspected of causing cancer
- H411 Toxic to aquatic life with long lasting effects
- H315 Causes skin irritation
- H373 May cause damage to organs through prolonged or repeated exposure
- H304 May be fatal if swallowed and enters airways
- H226 Flammable liquid and vapor

Precautionary Statements - Prevention

- P201 Obtain special instructions before use
- P202 Do not handle until all safety precautions have been read and understood
- P281 Use personal protective equipment as required
- P264 Wash face, hands and any exposed skin thoroughly after handling
- P272 Contaminated work clothing should not be allowed out of the workplace
- P280 Wear protective gloves
- P260 Do not breathe dust/fume/gas/mist/vapors/spray
- P271 Use only outdoors or in a well-ventilated area
- P273 Avoid release to the environment
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking
- P233 Keep container tightly closed
- P240 Ground/bond container and receiving equipment
- P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment
- P242 Use only non-sparking tools
- P243 Take precautionary measures against static discharge
- P235 Keep cool

Precautionary Statements - Response

P321 - Specific treatment (see supplemental first aid instructions on this label)

Inhalation

- P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing **Skin**
- P333 + P313 If skin irritation or rash occurs: Get medical advice/attention
- P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with

water/shower

- P363 Wash contaminated clothing before reuse
- Eyes

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

Ingestion

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

P331 - Do NOT induce vomiting

Fire

In case of fire: Use CO2, dry chemical, or foam to extinguish

Spill

P391 - Collect spillage

Precautionary Statements - Storage

P405 - Store locked up

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other Hazards

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances Mixture

3.2 Mixtures

Chemical Name	CAS No	Weight-%
Hexane	110-54-3	30 - 40
Ethyl acetate	141-78-6	20 - 30
Ethylbenzene	100-41-4	5 - 10
Rosin	8050-09-7	0.1 - 1

*** Any remaining ingredients are not hazardous

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	If medical advice is needed, have product container or label at hand.	
Inhalation	Remove to fresh air.	
Skin Contact	Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/ attention.	
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.	
Ingestion	If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.	
Self-Protection of the First Aider	Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.	
4.2. Most important symptoms and	d effects, both acute and delayed	
Symptoms	None known.	
4.3. Indication of any immediate m	edical attention and special treatment needed	
Note to physicians	Treat symptomatically.	
4.4. Reference to Other Sections		
Reference to other sections	See Section 12: ECOLOGICAL INFORMATION. Section 7: HANDLING AND STORAGE. Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.	
Section 5: FIRE-FIGHTING MEASURES		
5.1. Extinguishing media		
Suitable Extinguishing Media	Use CO2, dry chemical, or foam. Move containers from fire area if you can do it without risk.	

Unsuitable Extinguishing Media No information available.

5.2. Special hazards arising from the substance or mixture

Specific Hazards Arising from the Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). **Chemical**

5.3. Advice for firefighters

Special Protective Equipment for Wear self contained breathing apparatus for fire fighting if necessary. **Fire-fighters**

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal Precautions	Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas.
Other Information	Water spray may reduce vapor; but may not prevent ignition in closed spaces.
For emergency responders	Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.
6.2. Environmental precautions	
Environmental Precautions	Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point. See Section 12 for additional Ecological Information.
6.3. Methods and material for con	tainment and cleaning up
Methods for Containment	Dike far ahead of spill; use dry sand to contain the flow of material. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).
Methods for cleaning up	Use clean non-sparking tools to collect absorbed material. Dike far ahead of spill for later disposal.
6.4. Reference to other sections	
Reference to other sections	See Section 12: ECOLOGICAL INFORMATION Section 7: HANDLING AND STORAGE Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling	Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Take	
	precautionary measures against static charges. Use explosion-proof electrical/	
	ventilating/ lighting/ equipment.	

7.2. Conditions for safe storage, including any incompatibilities

General Hygiene Considerations	Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended.
Storage Conditions	Keep only in the original container/package in a cool well-ventilated place.
Incompatible Materials	Strong acids and bases
7.3. Specific end use(s)	
Other Information	No information available.
7.4. References to Other Sections	
Reference to other sections	See Section 12: ECOLOGICAL INFORMATION. Section 7: HANDLING AND

STORAGE. Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

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Exposure Limits

Chemical Name	China	Japan	Korea	New Zealand	Australia
Hexane	TWA: 100 mg/m ³	TWA: 40 ppm	TWA: 50 ppm	TWA: 20 ppm	20 ppm TWA
110-54-3	STEL: 180 mg/m ³	TWA: 140 mg/m ³		TWA: 72 mg/m ³	72 mg/m ³ TWA
	Skin	Skin			
		ISHL/ACL: 40 ppm			
Ethyl acetate	TWA: 200 mg/m ³	TWA: 200 ppm	TWA: 400 ppm	TWA: 200 ppm	200 ppm TWA
141-78-6	STEL: 300 mg/m ³	TWA: 720 mg/m ³		TWA: 720 mg/m ³	720 mg/m ³ TWA
		ISHL/ACL: 200 ppm			400 ppm STEL
					1440 mg/m ³ STEL
Ethylbenzene	TWA: 100 mg/m ³	TWA: 50 ppm	STEL: 125 ppm	TWA: 100 ppm	100 ppm TWA
100-41-4	STEL: 150 mg/m ³	TWA: 217 mg/m ³	TWA: 100 ppm	TWA: 434 mg/m ³	434 mg/m ³ TWA
	_	ISHL/ACL: 20 ppm		STEL: 125 ppm	125 ppm STEL
				STEL: 543 mg/m ³	543 mg/m ³ STEL
Rosin			TWA: 0.1 mg/m ³	-	0.1 mg/m ³ TWA
8050-09-7			-		-

Chemical Name	European Union	ACGIH TLV	NIOSH IDLH	OSHA PEL
Hexane	TWA: 20 ppm	TWA: 50 ppm	IDLH: 1100 ppm	TWA: 500 ppm
110-54-3	TWA: 72 mg/m ³	S*	TWA: 50 ppm	TWA: 1800 mg/m ³
			TWA: 180 mg/m ³	
Ethyl acetate	-	TWA: 400 ppm	IDLH: 2000 ppm	TWA: 400 ppm
141-78-6			TWA: 400 ppm	TWA: 1400 mg/m ³
			TWA: 1400 mg/m ³	_
Ethylbenzene	TWA: 100 ppm	TWA: 20 ppm	IDLH: 800 ppm	TWA: 100 ppm
100-41-4	TWA: 442 mg/m ³		TWA: 100 ppm	TWA: 435 mg/m ³
	STEL: 200 ppm		TWA: 435 mg/m ³	_
	STEL: 884 mg/m ³		STEL: 125 ppm	
	S*		STEL: 545 mg/m ³	
Rosin	-	-	TWA: 0.1 mg/m ³	-
8050-09-7			Formaldehyde	

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration No information available (PNEC)

OTHER INFORMATION No information available

8.2. Exposure controls

Engineering Controls

Ensure adequate ventilation, especially in confined areas.

PPE - Personal Protection Equipment

Eye/Face Protection	Wear safety glasses with side shields (or goggles).
Skin and Body Protection	Wear suitable protective clothing. No special technical protective measures are necessary under normal conditions.
Hand Protection	Wear suitable chemical resistant gloves. The selection of suitable gloves does not only depend on the material, but also on further marks of quality and various manufacturers.
Respiratory Protection	No protective equipment is needed under normal use conditions. Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of professional filter is recommended.
General Hygiene	Do not eat, drink or smoke when using this product. Wash hands thoroughly after
Considerations	handling. Avoid contact with skin, eyes or clothing. Take off contaminated clothing and wash before reuse.

Environmental Exposure Controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance

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Color Odor	Red Solvent		
Odor Odor Threshold	Solvent No information available		
Property	Values No information available	Remarks • Method	
pH Melting point / freezing point	No information available		
Boiling point / boiling range	No information available		
Flash Point	< 40 °C / < 104 °F		
Evaporation Rate	No information available		
Flammability (solid, gas) Flammability Limit in Air	No information available	Not applicable for liquids	
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor Pressure	No information available		
Vapor Density Relative Density	No information available No information available		
Water Solubility	No information available		
Solubility in Other Solvents	No information available		
Partition Coefficient	No information available		
Autoignition Temperature	No information available		
Decomposition Temperature	No information available		
Kinematic Viscosity Dynamic Viscosity	No information available 3750 mPa s		
Explosive Properties	No information available		
Oxidizing Properties	No information available		
9.2. Other information			
Softening Point	No information available		
Molecular Weight	No information available		
Solvent content (%)	No information available		
Solid content (%)	No information available 17 No information available		
Density Bulk Density	No information available		
VOC			
Section 10: STABILITY AND	REACTIVITY		
10.1. Reactivity			
Reactivity	Stable under recommended storage	ge conditions.	
10.2. Chemical stability			
Stability	Stable under recommended storage	ge conditions	
10.3. Possibility of hazardous read	ctions_		
Possibility of Hazardous Reaction	s None under normal processing.		
Hazardous Polymerization	n None under normal processing.		
10.4. Conditions to avoid			
Conditions to avoid	Keep away from heat, sparks and flames.		
10.5. Incompatible materials			
Incompatible Materials	Strong acids and bases.		
10.6. Hazardous decomposition p	roducts		
azardous decomposition None under normal use conditions. roducts			

Product does not present an acute toxicity hazard based on known or supplied

Section 11: TOXICOLOGY INFORMATION

11.1. Information on toxicological effects

Acute Toxicity

Product Information

	information.
Inhalation	No data available.
Eye contact	No data available.
Skin Contact	No data available.
Ingestion	No data available.

Numerical measures of toxicity

Unknown acute toxicity

3.32416 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
16.07996 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
42.05869 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
42.05869 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
36.85192 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Hexane 110-54-3	= 25 g/kg (Rat)	= 3000 mg/kg (Rabbit)	= 48000 ppm (Rat)4 h
Ethyl acetate 141-78-6	= 5620 mg/kg(Rat)	> 18000 mg/kg (Rabbit)> 20 mL/kg (Rabbit)	LC0 29.3 mg/l air
Ethylbenzene 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 1432 mg/L (Rat)4 h
Rosin 8050-09-7	>2800 mg/Kg (rat)	> 2500 mg/kg (Rabbit)	= 1.5 mg/L (Rat)4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin Corrosion/Irritation Serious Eye Damage/Eye Irritation Sensitization Germ Cell Mutagenicity Reproductive Toxicity STOT - Single Exposure STOT - Repeated Exposure Target Organ Effects	No information available. No information available. No information available. No information available. No information available. No information available. No information available. Central nervous system, Eyes, Peripheral Nervous System (PNS), Respiratory system, Skin.
Aspiration hazard	No information available.
Carcinogenicity	No information available.

Chemical Name	IARC	China	Japan			
Ethylbenzene	Group 2B	-	Group 2B			
IARC (International Agency for	Group 2B - Possibly Carcinogenic to Humans Group 3 - Not Classifiable as to Carcinogenicity in					
Research on Cancer)	Humans					

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity

Product Information

Toxic to aquatic life with long lasting effects.

Component Information

Data obtained on the component(s) include

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Chemical Name	Algae/aquatic plants	Fish	Crustacea	
Hexane	-	LC50 96 h 2.1 - 2.98 mg/L	EC50 24 h > 1000 mg/L (Daphnia	
110-54-3		(Pimephales promelas	magna)	
		flow-through)		
Ethyl acetate	EC50 48 h = 3300 mg/L	LC50 96 h 352 - 500 mg/L	EC50 48 h = 560 mg/L (Daphnia	
141-78-6	(Desmodesmus subspicatus)	(Oncorhynchus mykiss semi-static)	magna Static)	
		LC50 96 h = 484 mg/L		
		(Oncorhynchus mykiss		
		flow-through) LC50 96 h 220 - 250		
		mg/L (Pimephales promelas		
		flow-through)		
Ethylbenzene	EC50 72 h 2.6 - 11.3 mg/L	LC50 96 h = 4.2 mg/L	EC50 48 h 1.8 - 2.4 mg/L	
100-41-4	(Pseudokirchneriella subcapitata)	(Oncorhynchus mykiss semi-static)	(Daphnia magna)	
Rosin	EC50 72 h = 400 mg/L	LC50 (96h) >10mg/L Fish (Danio	EC50 48 h >100 mg/L (Daphnia	
8050-09-7	(Desmodesmus subspicatus)	rerio)	magna)	

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects

No information available. Endocrine Disruptor Information

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Improper disposal or reuse of this container may be dangerous and illegal.

Section 14: TRANSPORTATION INFORMATION

IMDG	
UN Number	UN1133
Proper Shipping Name	Adhesives (Hexane), Marine Pollutant
Transport hazard class(es)	3
Packing Group	
Marine Pollutant	P This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO
EmS-No	F-E, S-D
Limited Quantity (LQ)	5 L
Description	UN1133, Adhesives (Hexane), 3, II, (40°C c.c.), Marine Pollutant
IATA	
UN/ID No	UN1133
Proper Shipping Name	Adhesives
Transport hazard class(es)	3
Packing Group	II

ERG Code	3L
Limited Quantity (LQ)	1 L
Special Provisions	A3
Description	UN1133, Adhesives, 3, II
ADR	
UN/ID No	UN1133
Proper Shipping Name	Adhesives, Environmentally Hazardous
Transport hazard class(es)	3
Labels	3
Packing Group	II
Description	UN1133, Adhesives, 3, II, (D/E), Environmentally Hazardous
Environmental Hazard	Yes
Limited Quantity (LQ)	5 L
Special Provisions	640C
Classification Code	F1
Tunnel Restriction Code	(D/E)

Section 15: REGULATORY INFORMATION

X - Present

National Regulations

<u>China</u>

This product contains the following substance(s)

Chemical Name	Weight-%	China - Catalog of Hazardous Chemicals - Hazardous Chemicals
Hexane 110-54-3	30 - 40	Х
Ethyl acetate 141-78-6	20 - 30	X
Ethylbenzene 100-41-4	5 - 10	X

<u>Japan</u>

Pollutant Release and Transfer Registry (PRTR)

This product contains the following Class 1 and Class 2 Designated Chemical Substances per Japan PRTR Law.

Chemical Name	Weight-%	Japan - Pollutant Release Transfer Register (PRTR) - Class 1 Substances
Hexane 110-54-3	30 - 40	Х
Ethylbenzene 100-41-4	5 - 10	Х

Korea

Chemicals Control Act (CCA) This product contains the following substance(s)

Chemical Name	Weight-%	Toxic substance	Prohibited substance	Restricted substance	Chemicals Control Act (CCA) - Accident Precaution Chemicals	Existing substances subject to registration
Ethyl acetate 141-78-6	20 - 30	Х			Х	Х

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Industrial Safety and Health Law

Chemical Name	ISHA - Harmful Substances Prohibited for Manufacturing, Importing, Transferring, or Supplying	ISHA - Harmful Substances Requiring Permission	ISHA - Substances Subject to Control - Gas-Phase Substances	ISHA - Substances to be controlled - Organic Substances	 ISHA - Substances to be controlled - Acids and bases
Hexane 110-54-3				Х	
Ethyl acetate 141-78-6				Х	
Ethylbenzene 100-41-4				Х	

Safety Control of Dangerous Substances Act

Chemical Name	Weight-%	Class 1 - oxidizing solids	Class 2 - flammable solids	Class 3 - spontaneous ly combustible substances and water-reactiv e materials	Class 4 - flammable liquids	Class 5 - self-reactive substances	Class 6 - oxidizing liquids
Hexane 110-54-3	30 - 40				2. Group 1 petroleum, insoluble		
Ethyl acetate 141-78-6	20 - 30				2. Group 1 petroleum, insoluble		
Ethylbenzene 100-41-4	5 - 10				2. Group 1 petroleum, insoluble		

Korea - MOE - Waste Control Act - Hazardous Substances in Controlled Waste Not applicable

International Regulations

Europe

Restrictions of Use of Hazardous Substances (RoHS) Directive 2011/65/EU

This product does not contain Lead (7439-92-1), Cadmium (7440-43-9), Mercury (7439-97-6), Hexavalent chromium (7440-47-3), Polybrominated biphenyls (PBB), and Polybrominated diphenyl ethers (PBDE) above the regulated limit mentioned in this regulation.

EU-REACH (1907/2006) - Candidate List of Substances of Very High Concern (SVHC) for Authorization in accordance with Article 59

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

Section 16: OTHER INFORMATION

Local Contacts

RUGBY EXCEL TF RED Revision Number 1.01

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Chronic Hazard Star Legend

* = Chronic Health Hazard

Key or legend to abbreviations and acronyms used in the safety data sheet TWA (time-weighted average) STEL (Short Term Exposure Limit) LD50 (lethal dose) EC50 (effective concentration)

Key Literature References and Sources for Data No information available

Prepared By	Product Safety & Regulatory Affairs
Revision Date	22-Mar-2018
Revision Note	Not applicable.
Training Advice	Provide adequate information, instruction, and training for operator

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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End of Safety Data Sheet